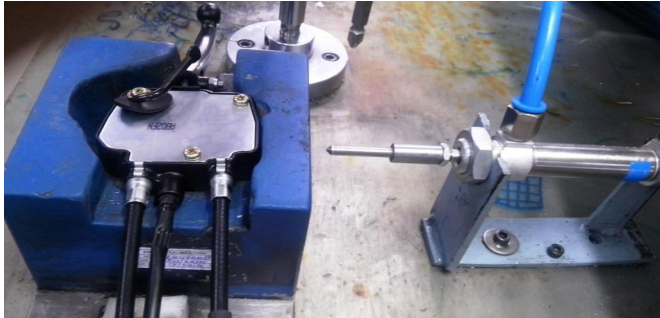
		TPM CIRCLE NO :- 1	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	<h1>KAIZEN IDEA SHEET</h1>											
		TPM CIRCLE NAME : Josh	LOSS NO. / STEP																				
		DEPT :- Maintenance	RESULT AREA	P	Q	DEF :- A	C	D	S	M													
CELL :-A247	CELL NAME:- CBS Assy.	MACHINE / STAGE :- A247 Assembly Line						OPERATION :- M5 Screw Tightening															
KAIZEN THEME : To Prevent defect probability of Continuity Test miss in A247 CBS Assembly.		IDEA :- Poka Yoke						<table border="1"> <tr><td>BENCHMARK</td><td>0 No.</td></tr> <tr><td>TARGET</td><td>0 No.</td></tr> <tr><td>KAIZEN START</td><td>01.05.2014</td></tr> <tr><td>KAIZEN FINISH</td><td>24.05.2014</td></tr> </table>						BENCHMARK	0 No.	TARGET	0 No.	KAIZEN START	01.05.2014	KAIZEN FINISH	24.05.2014		
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WIDELY/DEEPLY:-		COUNTERMEASURE:- Provided auto punch mark at M5 Screw Tightening stage to conform evidence mark of inspection on Bracket.						TEAM MEMBERS :- Dinesh Kumar Ratna Kumar BENEFITS :- 1. Prevent Potential Customer Complaint. 2. Process Enhancement.															
PROBLEM / PRESENT STATUS :- Probability of continuity Test – miss in A247 CBS Assembly Line at M5 Screw Tightening Stage.								KAIZEN SUSTENANCE															
No Auto Punch Mark for conformation of Inspection Activity								Auto Punch Mark for conformation of Inspection Activity						WHAT TO DO: Monitoring of Auto Punch Mark quality on Bracket. HOW TO DO: Visual Inspection w.r.t Master Sample. FREQUENCY : Daily start of Shift.									
WHY - WHY ANALYSIS :- Why1: Probability of Continuity Test Miss. Ans.1: Poka		RESULT :-						COST INCURRED FOR MAKING KAIZEN															
ROOT CAUSE :- Poka		Probability of Inspection Miss			No Probability of Inspection Miss			MATERIAL COST IN RS		LABOUR COST IN RS		TOTAL COST IN RS											
REGISTRATION NO. & DATE : 53 & 25.05.14		<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 5px;">Before</div> <div style="border: 1px solid black; padding: 5px;">After</div> </div>						SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT															
REGISTERED BY :- Guru Basappa								<table border="1"> <thead> <tr> <th>SR. NO.</th> <th>CELL</th> <th>TARGET</th> <th>RESPONSIBILITY</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>1.</td> <td>2nd Cell</td> <td>25.06.14</td> <td>Shankar</td> <td>In-Process</td> </tr> </tbody> </table>		SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS	1.	2 nd Cell	25.06.14	Shankar	In-Process				
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MANAGER'S SIGN :- A.Sivashankar																							